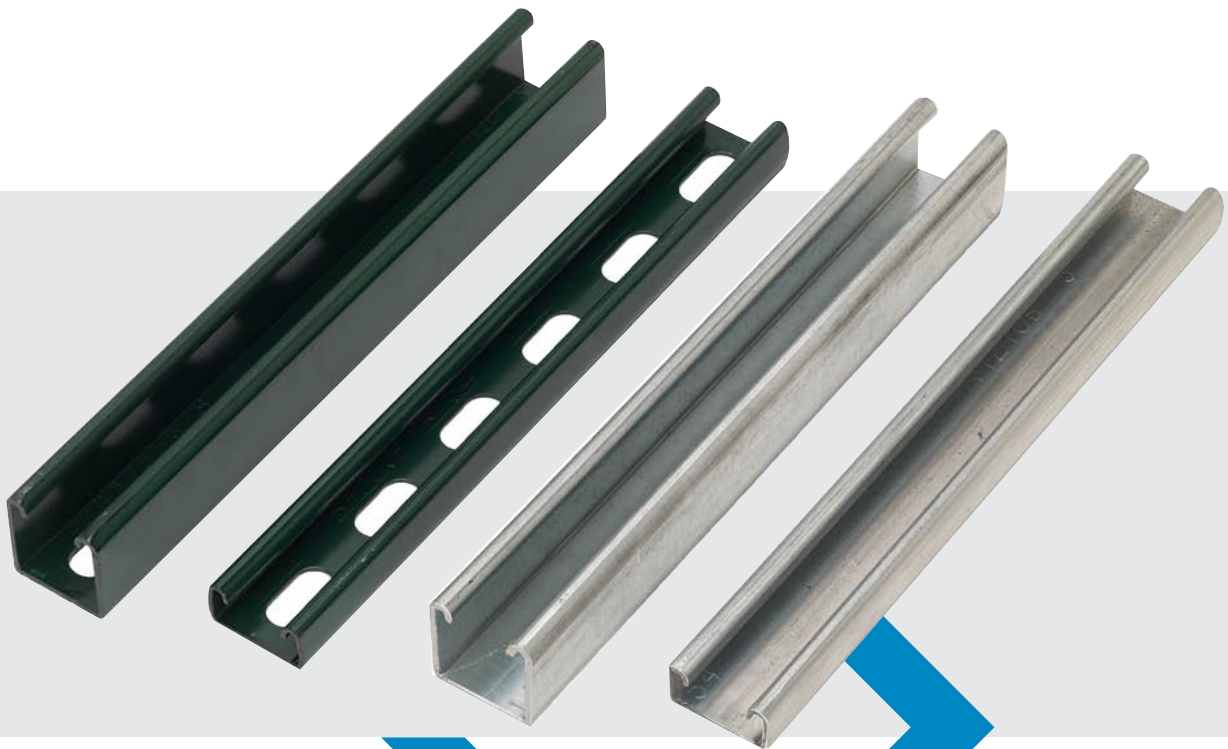




WESTPORT

Middle East



STRUT METAL FRAMING SYSTEMS

Technical Data



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PREFACE

WESTPORT offers a comprehensive range of components forming the elements of a complete cable management system. The system offered comprises:

Cable trays and cable ladders (conforming to BS EN 61537)

Metal channel cable supports (conforming to BS 6946)

Steel surface trunking (conforming to BS 4678 : Part 1)

When using this catalogue great care must be taken to establish all factors, which effect the environment in which the cable management system is being used. Where loading performance gures are stated, they are given in good faith based on average gures obtained by extensive testing of WESTPORT components. They are provided to assist in the system design process procedure adopted by customers but are given without accepting liability that components delivered may vary in performance. When a cable management system comprises of several different components, it will be necessary to check the system loading on all components. System designers should not extrapolate any results beyond the published data and if in doubt about the application of the product data, they should contact Metartechnical department.

CABLE MANAGEMENT SYSTEMS ARE NOT DESIGNED FOR USE AS WALKWAYS OR TO SUPPORT INSTALLATION OR MAINTENANCE PERSONNEL.

MATERIALS AND FINISHES

WESTPORT offers its range of cable management products in a variety of materials and finishes to suit the environmental conditions where components will be installed. Choice of an appropriate material / finish is always an important consideration in system design because maintenance of components once installed will be extremely difficult. Clients will undoubtedly expect a long life for the installed system and the choice of appropriate material / finish must consider the expected prevailing atmosphere and its effect on the system components.

Mild steel is an economical material for load bearing structures but if the surface remains untreated, it would rapidly begin to show signs of corrosion even in only mildly aggressive environments. When mild steel corrodes, the iron content is converted to oxides (rust), this progressively changes the strong steel into weak oxides which rapidly reduces the load bearing capacity of the affected part. If mild steel is coated with zinc, not only is the steel protected by the envelope of zinc whose chemical corrosion rate is low but since zinc is higher in the electro-chemical series, the zinc will always pass into solution before the iron content of steel. The strength of the steel structure will not be weakened by corrosion until the zinc coating has been sacrificed. The length of time it takes for the zinc coating to dissolve is in proportion to the thickness of the coating and the aggressiveness of the environment in which it is exposed.

Pre-Galvanised steel (PG) Mill Galvanised Steel.

Whilst the mild steel is still in wide coil form at the steel mill, it is processed in a continuous operation to clean the steel and pass it through a bath of molten zinc which forms iron / zinc alloys and a coating of pure zinc on the surfaces of the steel which is then cooled and re-coiled. This means that the steel is galvanised before it is slit to width, cut to length, pierced and formed to shape. The coating cannot be allowed to become thick because it would split during the forming process. However, since zinc offers electro-chemical protection, it will offer protection for what might be considered unprotected edges where the flat material has been cut or pierced. This is an effective and economic anti corrosion finish suitable for interior applications except where there is continual high humidity and / or corrosive atmosphere.

MATERIALS AND FINISHES

Hot Dip Galvanised Steel (HDG)

To achieve this finish, components made from mild steel are cleaned and dipped into a bath of molten zinc after all the other manufacturing processes have been completed. Not only does this ensure that the whole of the component is coated, it offers the opportunity to develop a much thicker zinc coating than is possible with pre-galvanising. WESTPORT takes particular care to ensure that a coating to British standards is achieved and that the distortion of components is minimised. However, this is a hot working process and some distortion and surface roughness may be in evidence. Since the zinc thickness is triple that of pre-galvanised steel, the anti-corrosive properties are enhanced. This finish will be suitable for most exterior installations except where there is a very aggressive atmosphere.

Stainless Steel (SS)

Stainless steel differs from mild steel. It contains a variety of alloyed elements, which very significantly reduce the rate at which the iron content will oxidise. The name "stainless" is a misnomer because many pollutants and chemicals will mark or stain the surface but this does not erode the strength of the steel as rusting weakens mild steel. To obtain good forming and outstanding corrosion resistance properties austenitic grades of stainless steel are used. They also have the property that they will withstand aggressive chemicals, used to wash down the processing areas where good hygiene is a high priority. The fact that stainless steel can maintain strength properties even when exposed to high temperature is also a valuable asset. This portfolio of useful properties makes stainless steel suitable for systems exposed to very aggressive atmospheres, including marine environments, high levels of pollution, caustic soda and temperatures of 1000deg C for periods long enough to give some integrity to electrical circuits in a fire emergency.

Epoxy Powder Coatings (PC)

These coatings are applied to mild steel components. The coatings can be offered in a wide variety of colours to meet the architectural project requirements. The coatings themselves are resilient to damage and will withstand atmospheric pollution and ultra-violet exposure from sunlight. However, if the coating envelope is broken the steel substrate will have little defence to corrosive agents. A highly decorative appearance can be achieved but longevity of this finish cannot be guaranteed.

Other Materials and Finishes.

Apart from the standard materials and finishes listed WESTPORT can offer other materials and finishes, which are required for a specific project specification. Please contact our technical department to discuss fully any such situation and the effect that this may have on other data associated with components shown in our catalogue range.

MATERIALS AND FINISHES

WESTPORT Industries produces the components of its cable management system from materials to the following internationally recognised standards.

Pre Galvanised	To BS EN 10327, the substrate is mild steel Grade DX51D with yield >200 N/mm ² . The zinc coating is applied before metal forming and the grade used Z275 implies a coating thickness of 20 microns.
Hot Dip Galvanized	>1.5mm thick steel Grade D11 to BS EN 10111 yield >200 N/mm ² or <1.5mm thick steel to Grade DC01 to BS EN 10130 yield >200N/mm ² is used to manufacture components, which are galvanized to the requirements of BS EN ISO 1461 generating a coating thickness of at least 65 microns
Stainless Steel	Austenitic stainless steel to BS EN 10088 Grade 1-4401 is used which has 17% Chromium 12% Nickel & 2% Molybdenum analysis.
Powder Coated	thick steel Grade D11 to BS EN 10111 yield >200 N/mm ² or <1.5mm thick steel to Grade DC01 to BS EN 10130 yield >200N/mm ² is used to manufacture components, which are coated with an epoxy powder. This will be in an agreed colour, offering a cosmetic finish with only limited anti-corrosive properties.

It is possible for WESTPORT to manufacture components of the product range in alternative materials to those listed above. For further information on these possibilities please contact our Technical Department.

WARNING

- Cutting components on site may well impair their resistance to corrosion.
- Welding coated products may generate toxic fumes.
- Products must be stored in dry and well-ventilated conditions prior to installation.

INTRODUCTION

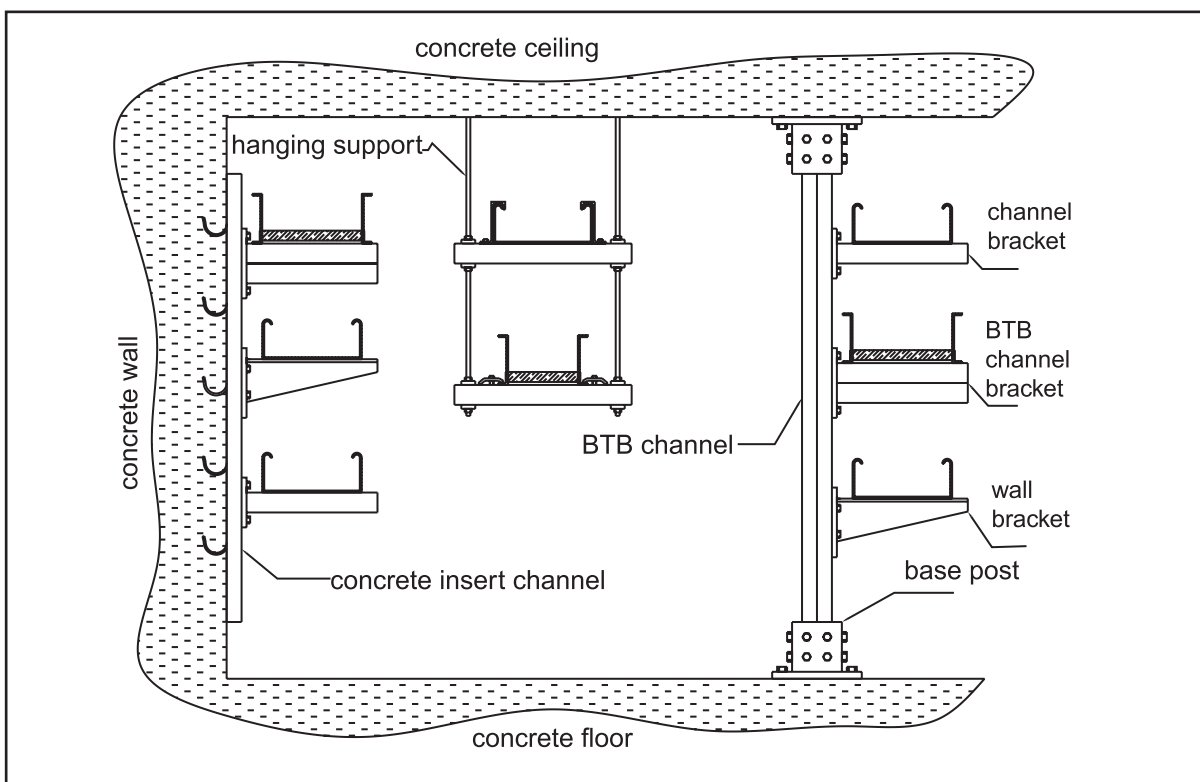
WESTPORT offers a comprehensive metal framing system that conforms to BS 6946:1988 (Metal channel cable support systems for electrical installations).

The WESTPORT system incorporates the following features

Flexibility of elements of the system can be combined to create an unlimited range of structural designs.

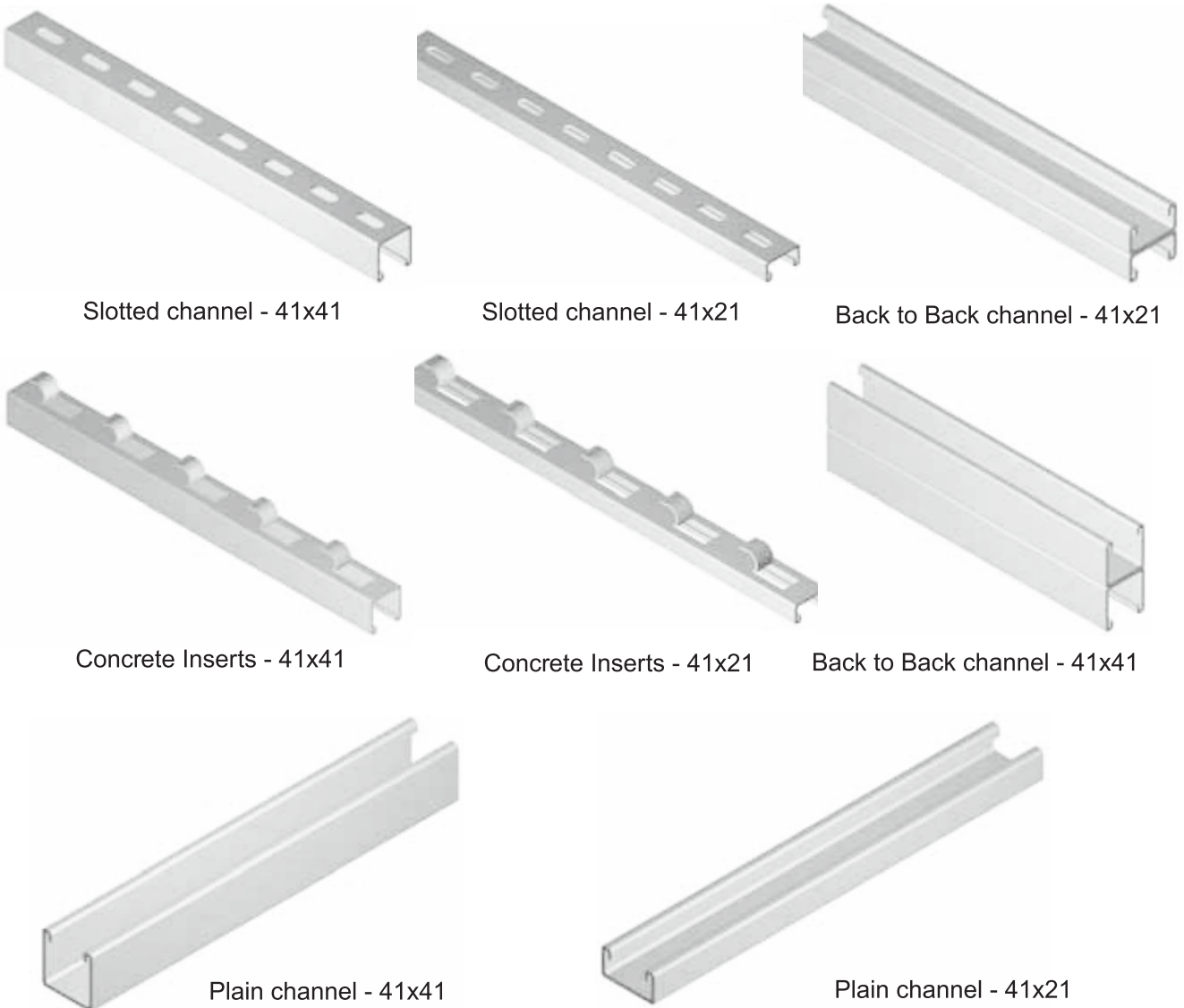
- Rigidity of easily assembled rigid structures can be created without the need for drilling and welding.
- Adjustability of position of components can be easily adjusted & structures can be demounted and components reused.
- Competitiveness & high strength to weight components and ease of assembly make this a cost effective solution to support structural requirements.
- It has many applications for structural support of mechanical as well as electrical services in a wide range of industries and construction projects.

The standard material finish for strut channel and brackets is HDG Hot Dip Galvanised. The mild steel used has a yield of at least 250 N/mm²



STRUT CHANNELS

DESCRIPTION	PART REF	GAUGE mm
41x21-3M Plain channel	PC/42/Finish	2.5
41x41-3M Plain channel	PC/44/Finish	2.5
41x21-3M Slotted channel	SC/42/Finish	2.5
41x41-3M Slotted channel	SC/44/Finish	2.5
41x21-3M Back to Back channel	BTB/42/Finish	2.5
41x41-3M Back to Back channel	BTB/44/Finish	2.5
41x21-3M Concrete Inserts	CI/42/Finish	2.5
41x41-3M Concrete Inserts	CI/44/Finish	2.5
41x21-Channel End Caps	CEC/42	
41x41-Channel End Caps	CEC/44	



Note: All strut channels are in a standard length of 3 mts

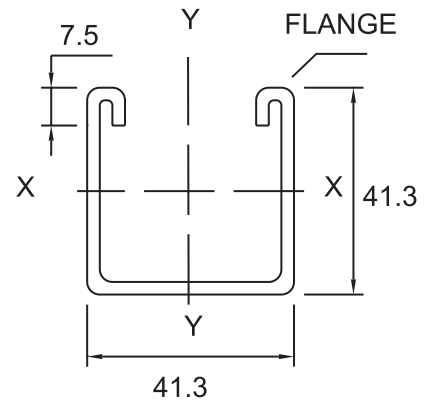
STRUT CHANNELS

PLAIN CHANNEL 41 X 41

PC 44 (plain channel 41x 41)

Material thickness = 2.5 mm

Weight = 2.64 Kgs/m

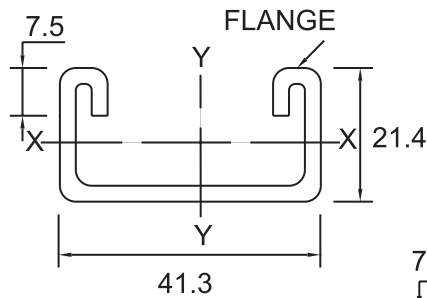


PLAIN CHANNEL 41 X 21

PC 42 (plain channel 41 x 21)

Material thickness = 2.5 mm

Weight = 1.84 Kgs/m

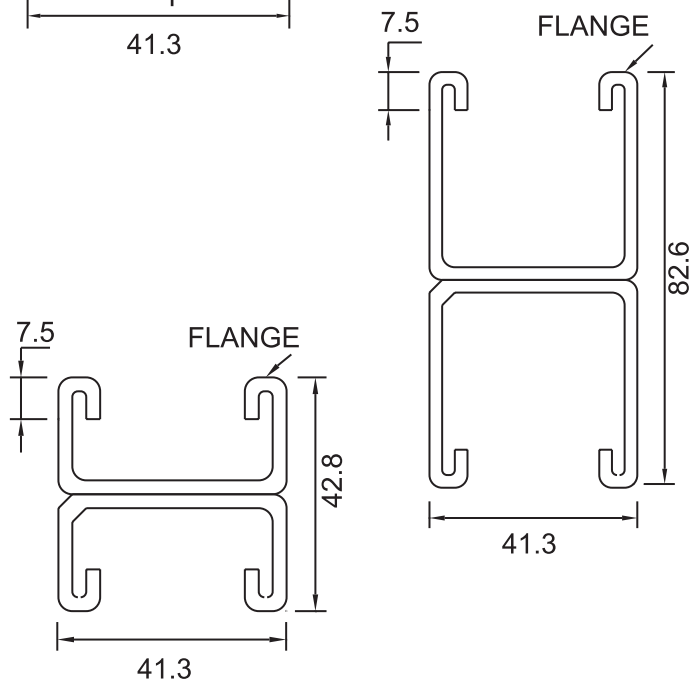


BACK TO BACK CHANNEL 41 X 41

BTB 44 (back to back channel 41 x 41)

Material thickness = 2.5 mm

Weight = 5.28 Kgs/m

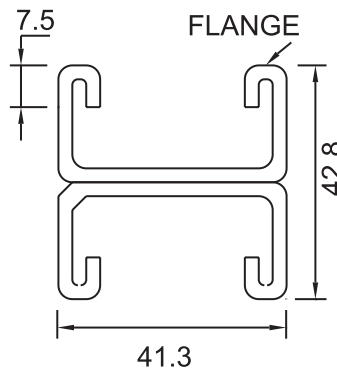


BACK TO BACK CHANNEL 41 X 21

BTB 42 (back to back channel 41 x 21)

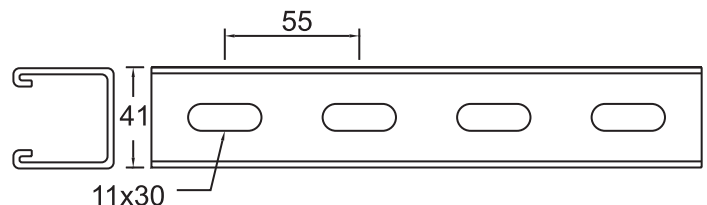
Material thickness = 2.5 mm

Weight = 3.68 Kgs/m



SLOT PATTERNS

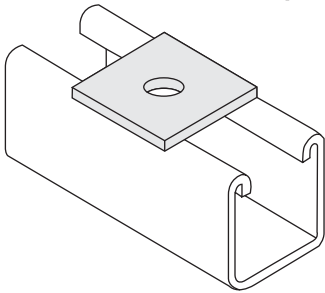
Strut channels are produced with slots also with a standard length of 3 mtrs. Extra long up to 6 mtrs. can also be produced on request.



FLAT PLATE FITTINGS

METAR 701

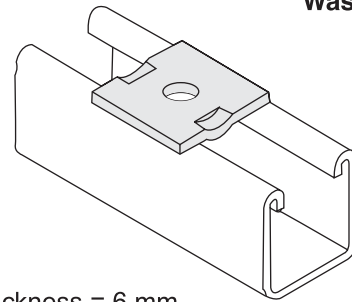
Square Washer



Thickness = 6 mm

METAR 702

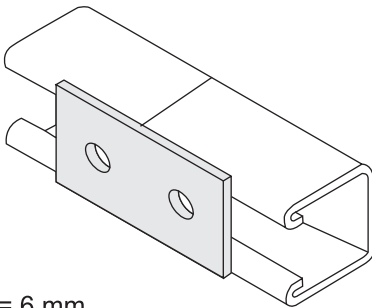
Locking Square Washer



Thickness = 6 mm

METAR 703

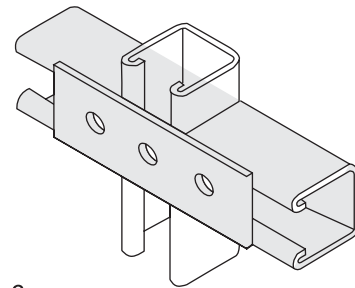
Double Hole Splice Plate



Thickness = 6 mm

MEART 704

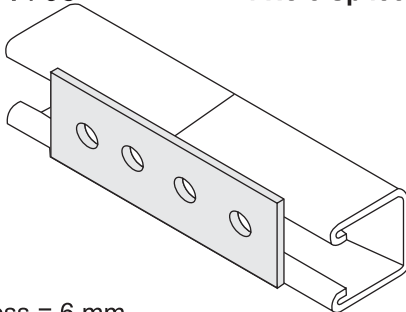
Triple Hole Splice Plate



Thickness = 6 mm

METAR 705

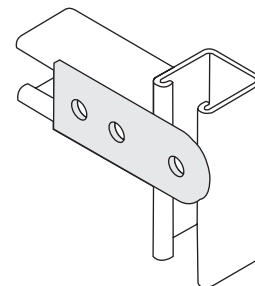
4 Hole Splice Plate



Thickness = 6 mm

METAR 706

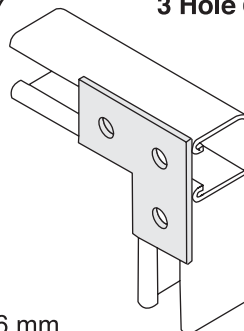
3 Hole Swivel Plate



Thickness = 6 mm

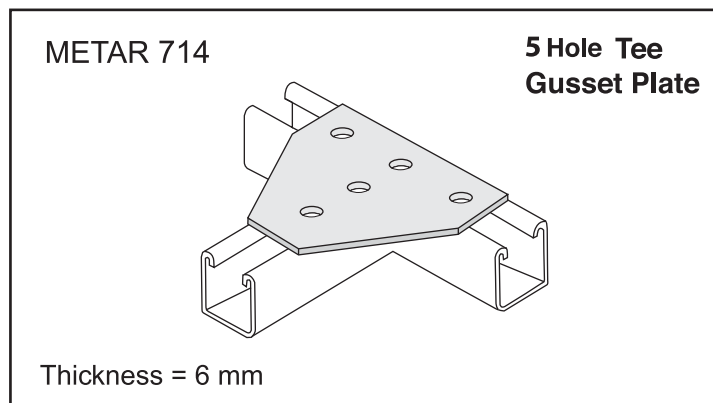
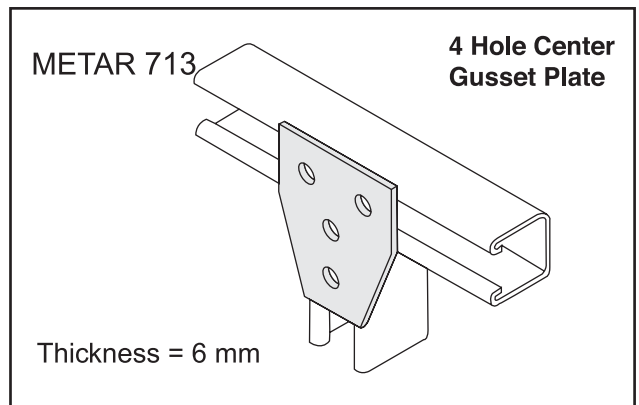
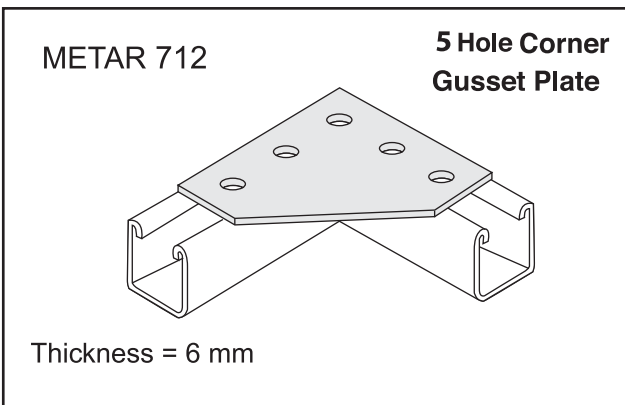
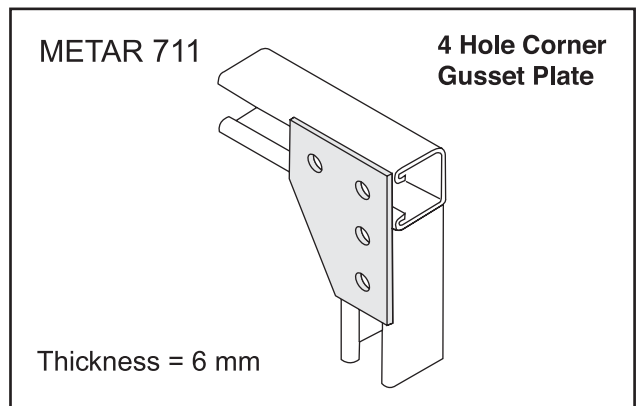
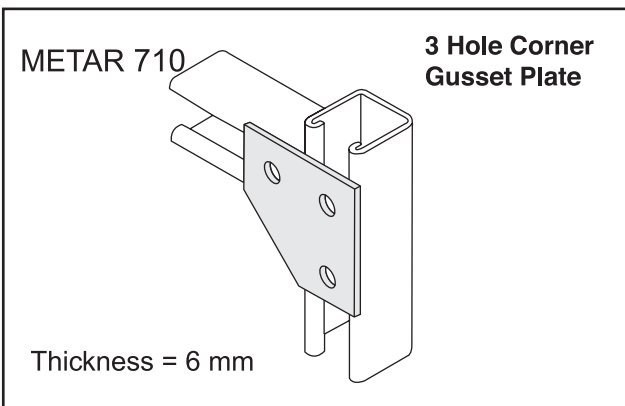
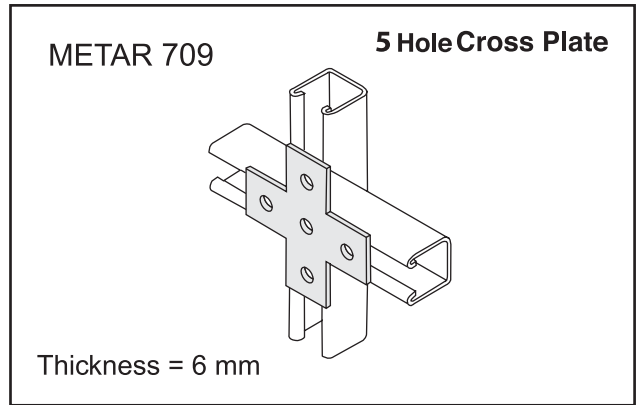
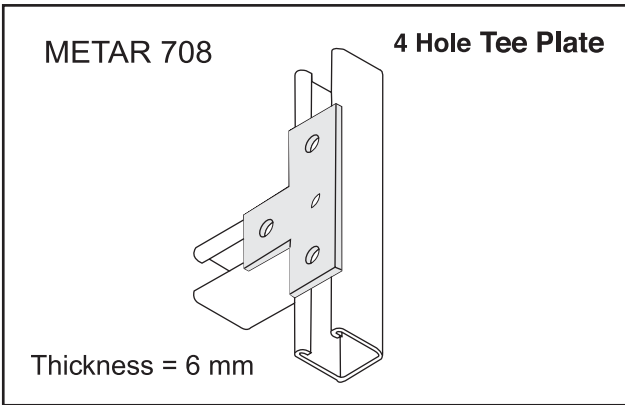
METAR 707

3 Hole Corner Plate



Thickness = 6 mm

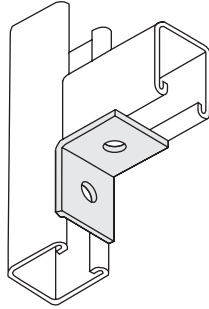
FLAT PLATE FITTINGS



ANGLE FITTINGS

METAR 102

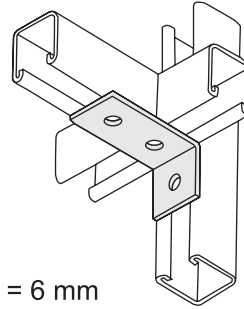
Corner Angle 2 Hole



Thickness = 6 mm

METAR 103

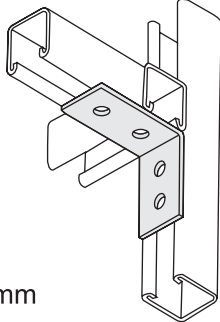
Corner Angle 3 Hole



Thickness = 6 mm

METAR 104

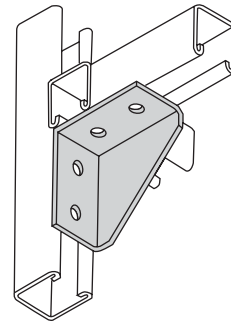
Corner Angle 4 Hole



Thickness = 6 mm

METAR 105

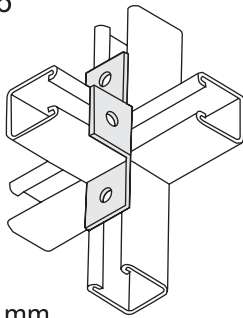
Universal Bracket



Thickness = 6 mm

METAR 106

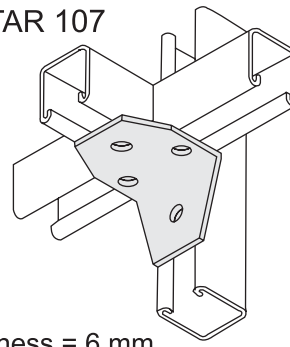
Tee Angle



Thickness = 6 mm

METAR 107

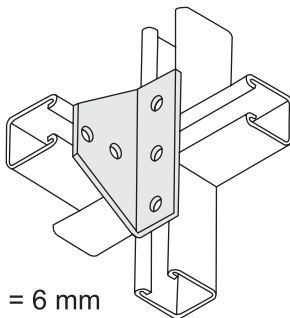
4 Hole Gusset Shelf angle



Thickness = 6 mm

METAR 108

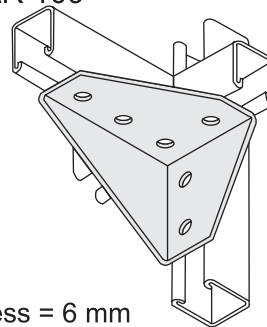
5 Hole Gusset Angle Bracket



Thickness = 6 mm

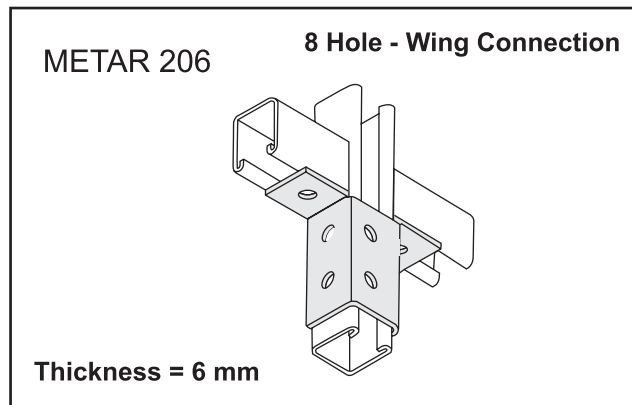
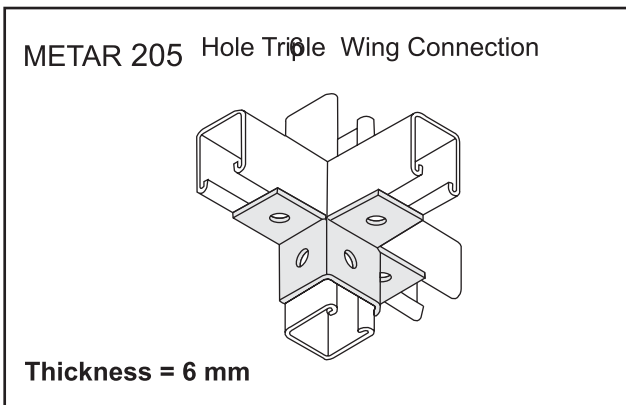
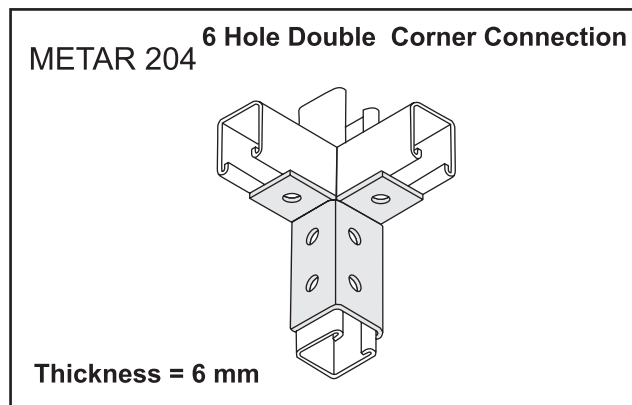
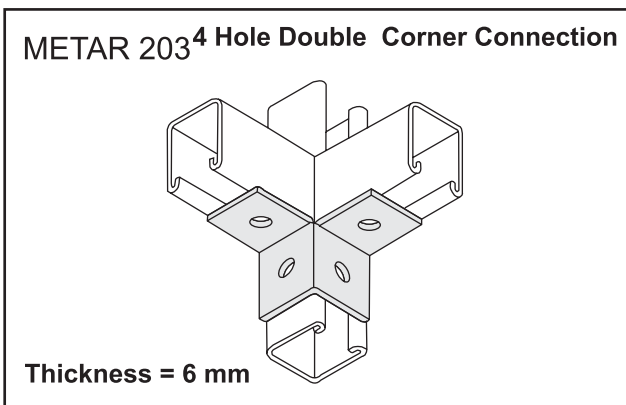
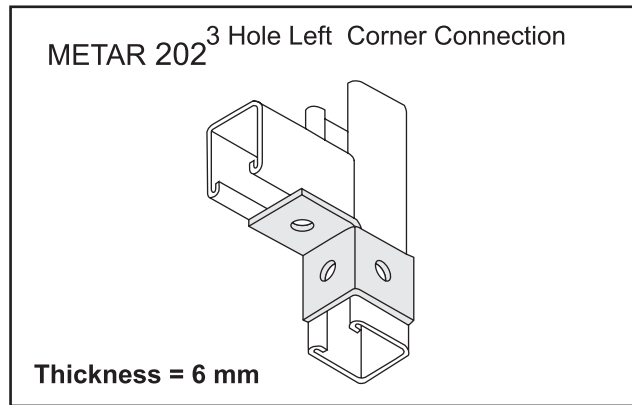
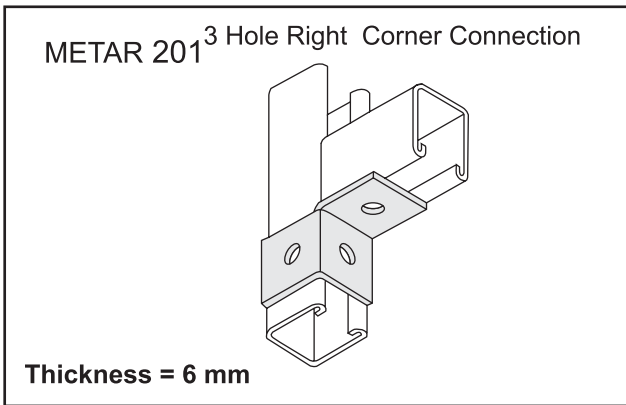
METAR 109

6 Hole Gusset Shelf angle



Thickness = 6 mm

WING FITTINGS



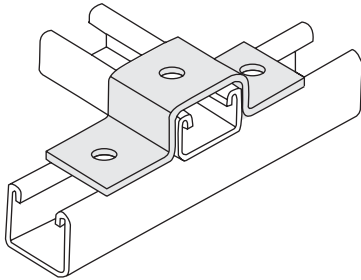
CHANNEL NUTS

DESCRIPTION	6mm	8mm	10mm	12mm
Channel Nut Without Spring	METAR/ 6 CNWS	METAR/ 8 CNWS	METAR/ 10 CNWS	METAR/ 12 CNWS
Channel Nut With Short Spring	METAR/ 6 CNWS	METAR/ 8 CNWS	METAR/ 10 CNWS	METAR/ 12 CNWS
Channel Nut With Long Spring	METAR/ 6 CNWS	METAR/ 8 CNWS	METAR/ 10 CNWS	METAR/ 12 CNWS

Z & U FITTINGS

METAR 301

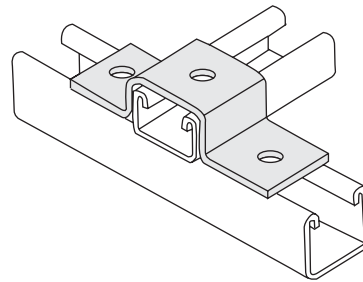
U-Clamp - PC 42



Thickness = 6 mm

METAR 302

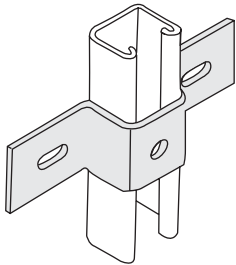
U-Clamp - PC 44



Thickness = 6 mm

METAR 303

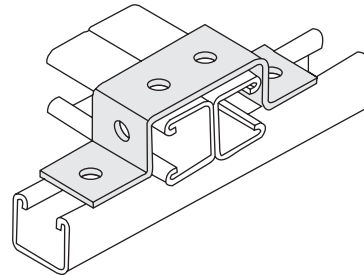
5 Hole U Support



Thickness = 6 mm

METAR 304

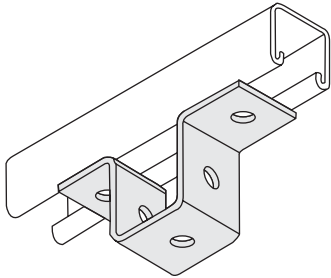
U-Clamp - BTB 44



Thickness = 6 mm

METAR 305

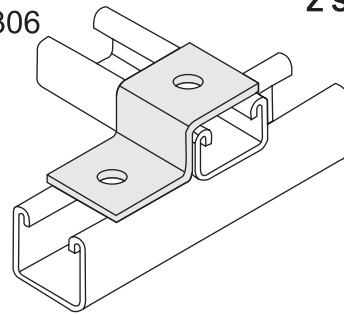
5 Hole U Support



Thickness = 6 mm

METAR 306

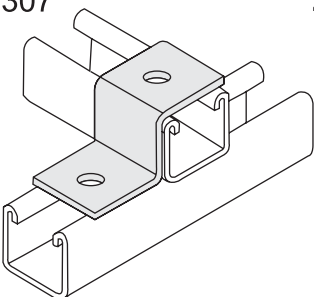
Z Support



Thickness = 6 mm

METAR 307

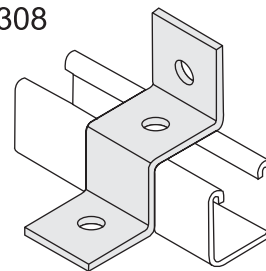
Z Support



Thickness = 6 mm

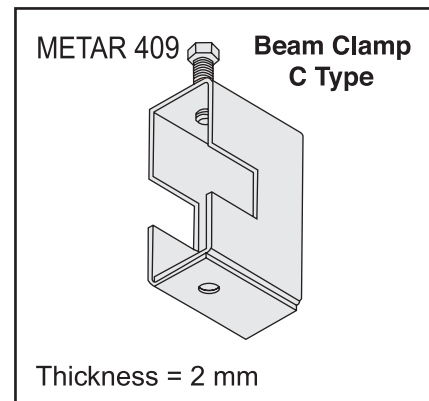
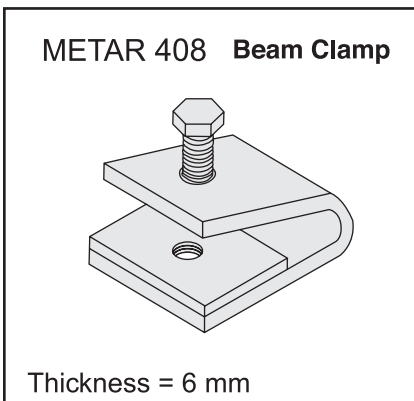
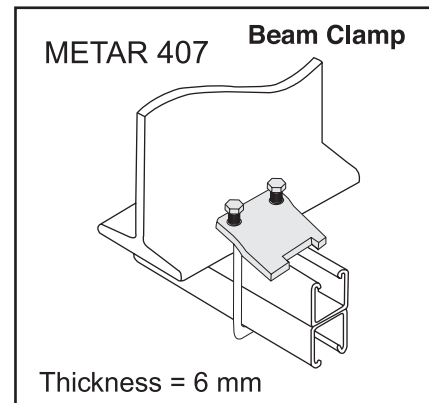
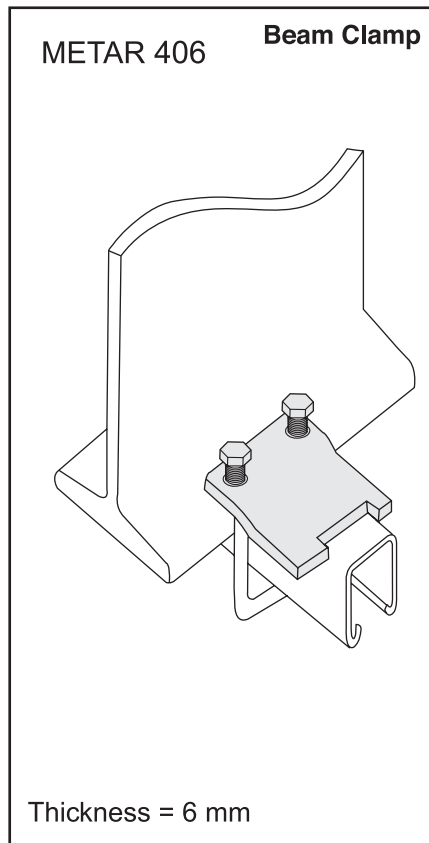
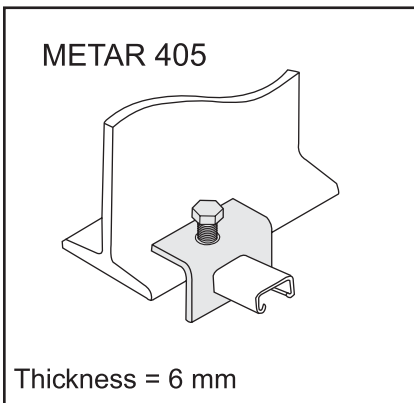
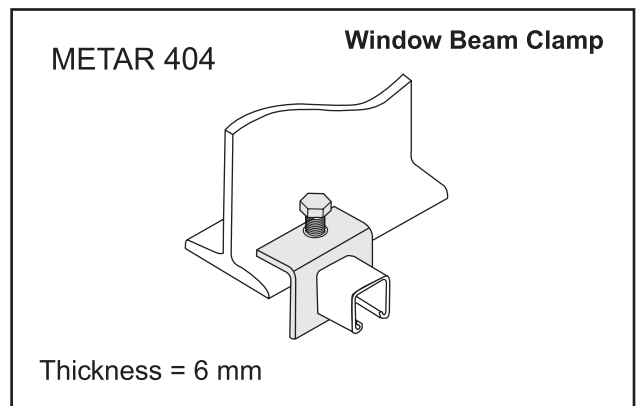
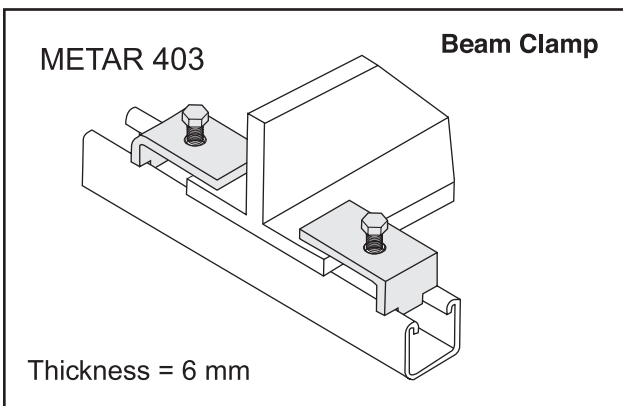
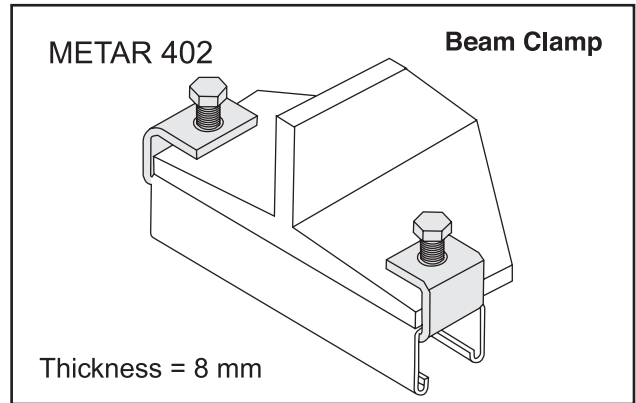
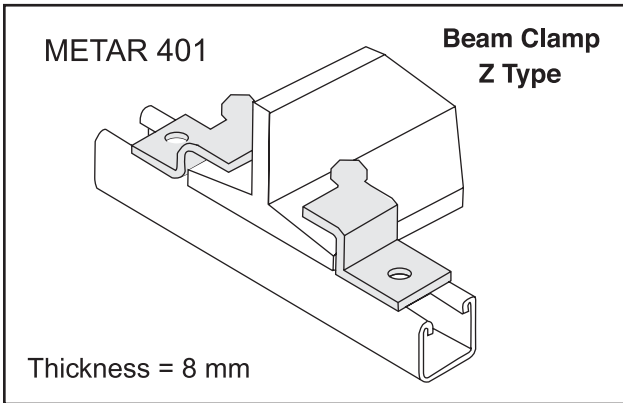
METAR 308

Z Support

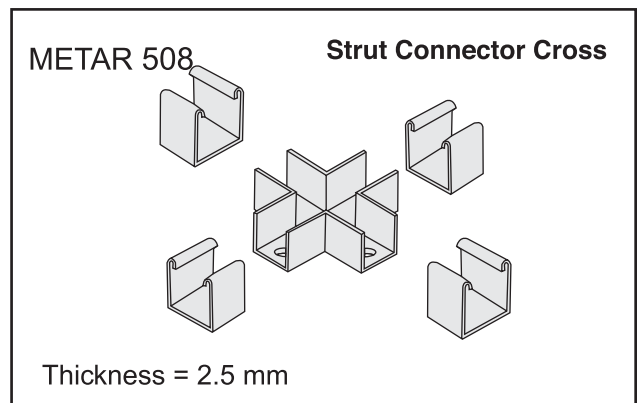
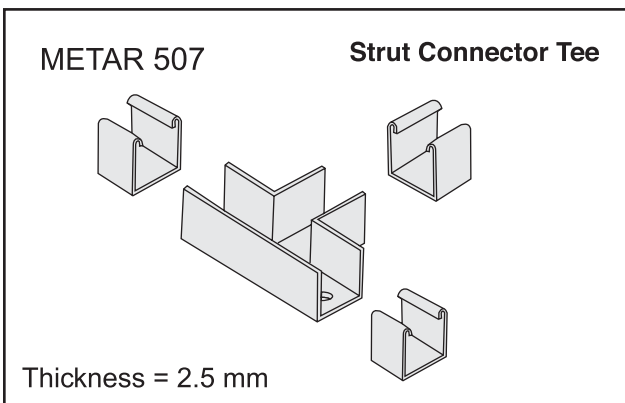
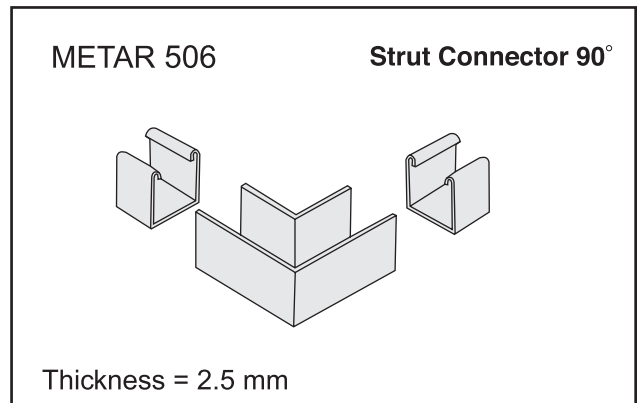
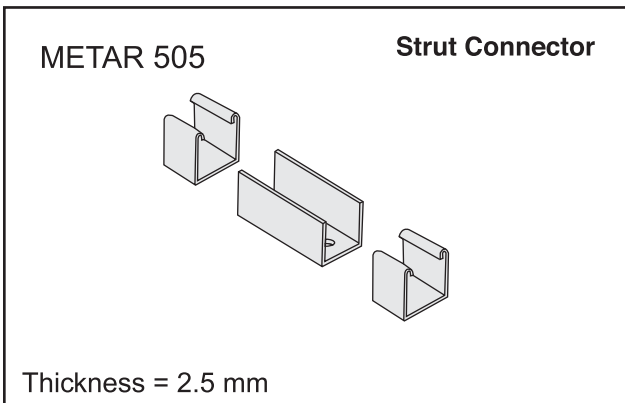
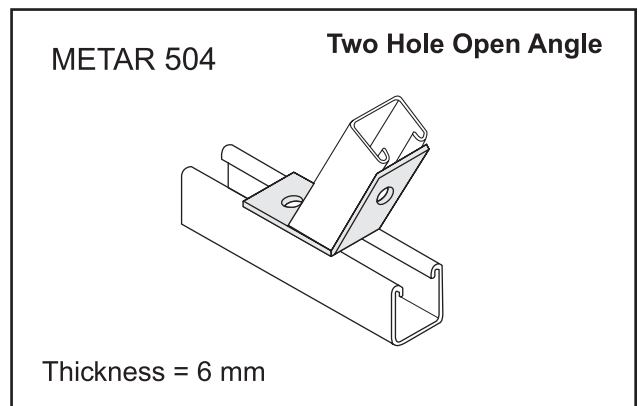
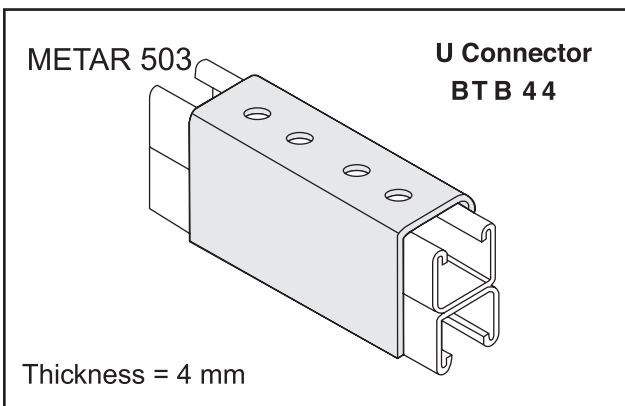
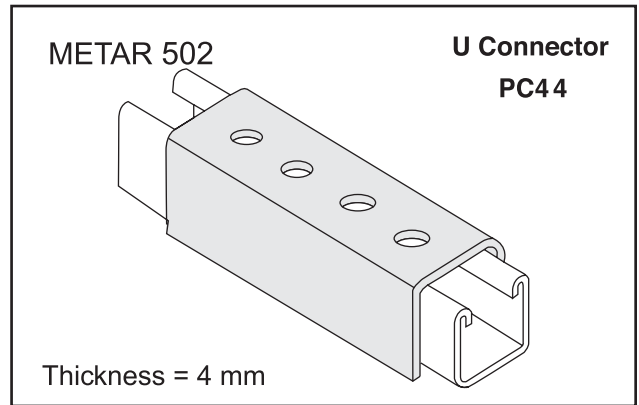
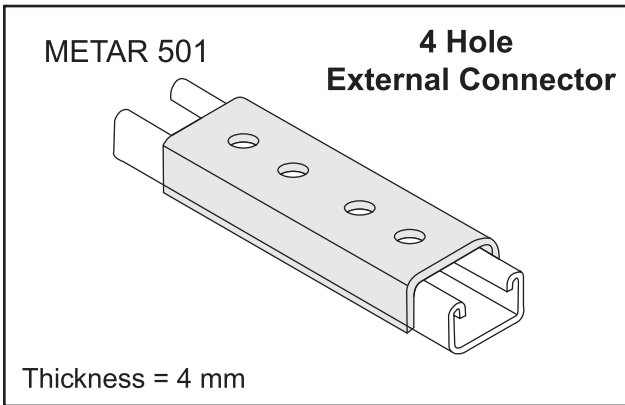


Thickness = 6 mm

BEAM CLAMPS



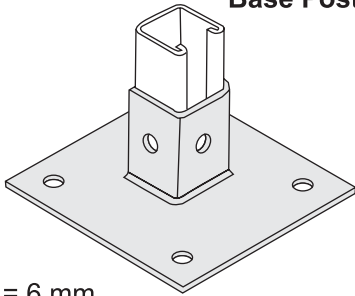
CHANNEL CONNECTORS



BASE POSTS

METAR 801

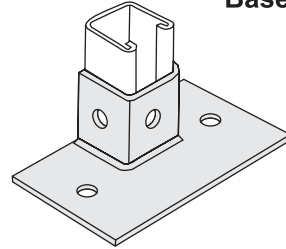
**3 Hole
Base Post PC 44**



Thickness = 6 mm

METAR 802

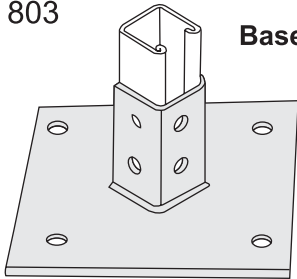
**3 Hole
Base Post PC 42**



Thickness = 6 mm

METAR 803

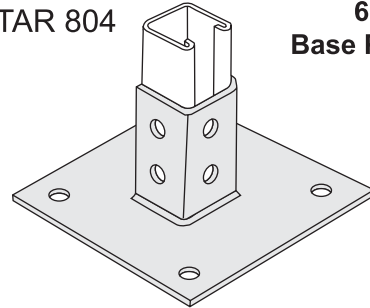
**6 Hole
Base Post PC 44**



Thickness = 6 mm

METAR 804

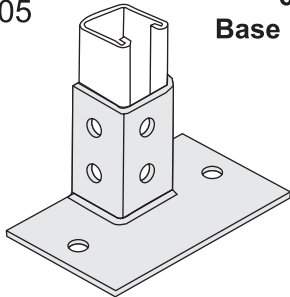
**6 Hole
Base Post PC 42**



Thickness = 6 mm

METAR 805

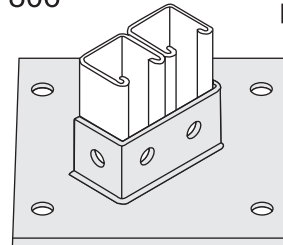
**6 Hole
Base Post PC 44**



Thickness = 6 mm

METAR 806

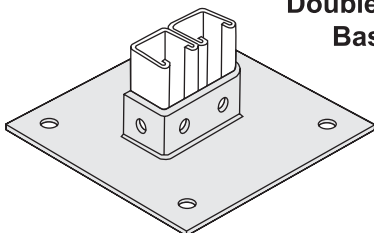
**4 Hole
Base Post**



Thickness = 6 mm

METAR 807

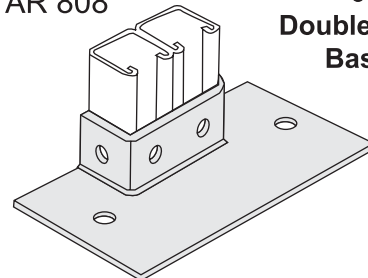
**6 Hole
Double Channel
Base Post**



Thickness = 6 mm

METAR 808

**6 Hole
Double Channel
Base Post**

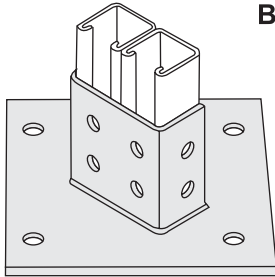


Thickness = 6 mm

BASE POSTS

METAR 809

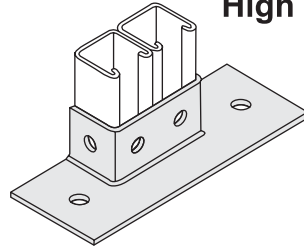
**BTB High
Base Post**



Thickness = 6 mm

METAR 810

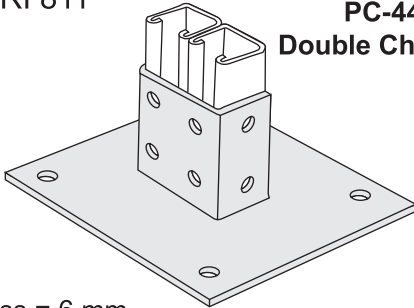
**Double Channel
High Post Base**



Thickness = 6 mm

METARI 811

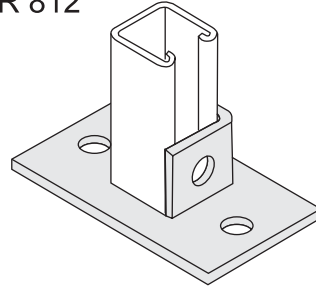
**Base Post High
PC-44
Double Channel**



Thickness = 6 mm

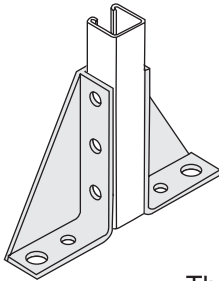
METAR 812

Base Post PC-44



Thickness = 6 mm

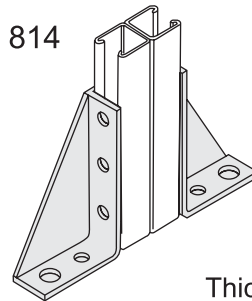
METAR 813



Thickness = 6 mm

METAR 814

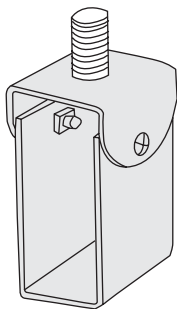
**BTB Gusset
Base Post**



Thickness = 6 mm

CHANNEL HANGERS

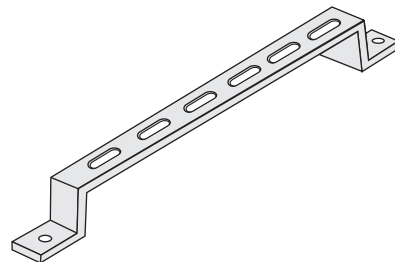
METAR 601



Thickness = 2.5 mm

FLOOR BRACKET

METAR 602

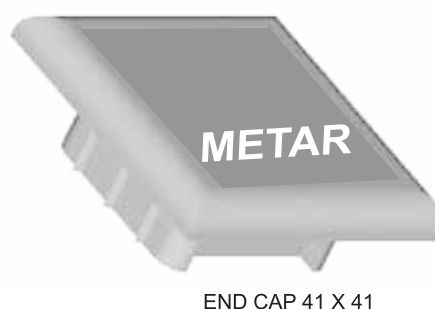


Thickness = 2.0 mm

CANTILEVERS

DESCRIPTION	SIZE	PART REF
All dimensions are in mm		
Cantilever Arm	75	TYPE - CA / 75 / Finish
Cantilever Arm	100	TYPE - CA / 100 / Finish
Cantilever Arm	150	TYPE - CA / 150 / Finish
Cantilever Arm	225	TYPE - CA / 225 / Finish
Cantilever Arm	300	TYPE - CA / 300 / Finish
Cantilever Arm	450	TYPE - CA / 450 / Finish
Cantilever Arm	600	TYPE - CA / 600 / Finish
Cantilever Arm	750	TYPE - CA / 750 / Finish
Cantilever Arm	900	TYPE - CA / 900 / Finish
Cantilever Arm	1000	TYPE - CA / 1000 / Finish

DESCRIPTION	TYPE
Cantilever Arm	MET - 1
Cantilever Arm	MET - 2
Cantilever Arm	MET - 3
Cantilever Arm	MET - 4
Cantilever Arm	MET - 5
Cantilever Arm	MET - 6
Cantilever Arm	MET - 7
Cantilever Arm	MET - 8
Cantilever Arm	MET - 9
Cantilever Arm	MET - 10



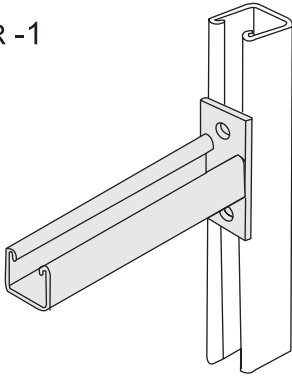
To order cantilever arms for your designed installation, specify the type of the cantilever you require. Types are given in the table adjacent and shown.

STANDARD FINISHES

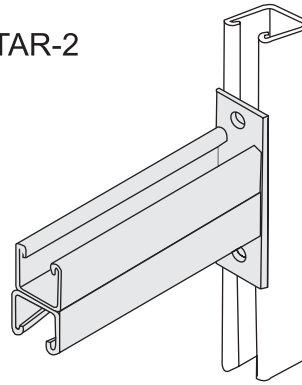
- HDG Hot dip Galvanized to BS EN ISO 1461:1999 (Formerly BS 729)
- PG Pre-galvanized to BS EN 10142 & 10143
- PC Powder Coating to suit clients requirements

CANTILEVERS

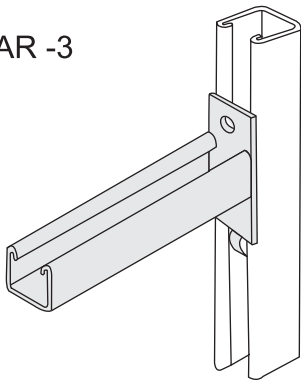
METAR -1



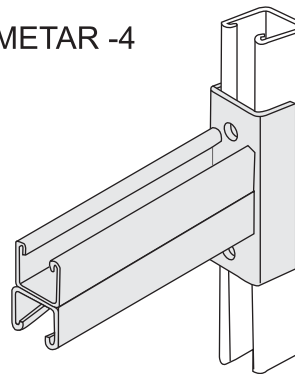
METAR-2



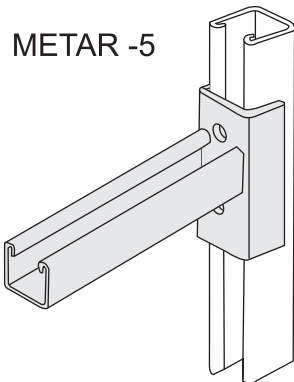
METAR -3



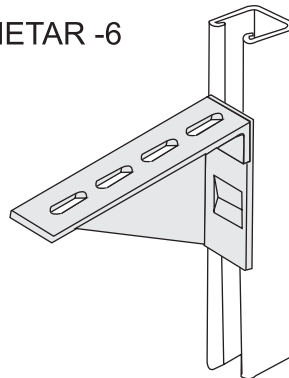
METAR -4



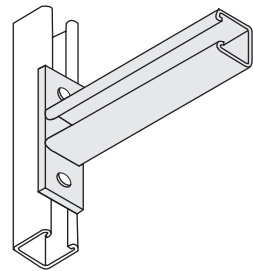
METAR -5



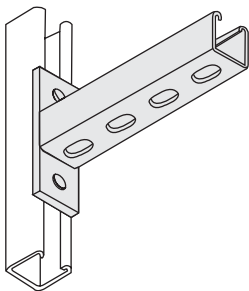
METAR -6



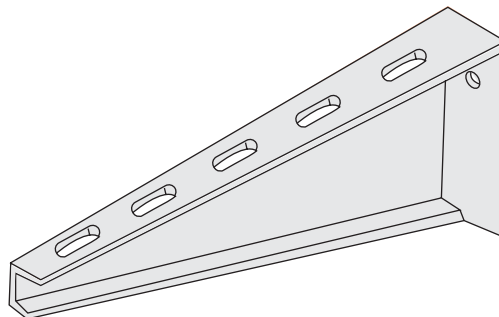
METAR -7



METAR -8



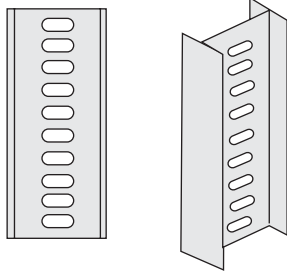
METAR -9



I-BEAM SUPPORTS

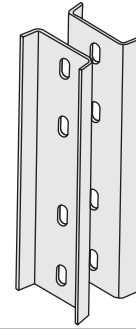
METAR 901

I - Support



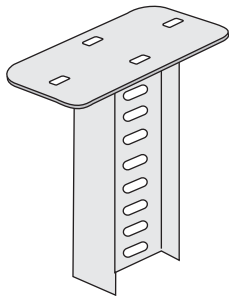
METAR 902

I-Support Connector



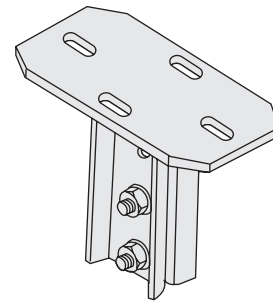
METAR 903

Top Head I-Support



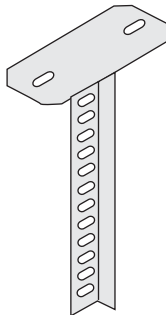
METAR 904

Base-Head Plate



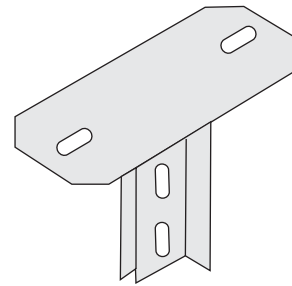
METAR 905

Top Head T-Support



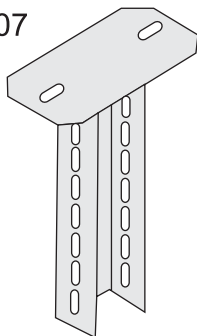
METAR 906

Base Head Plate



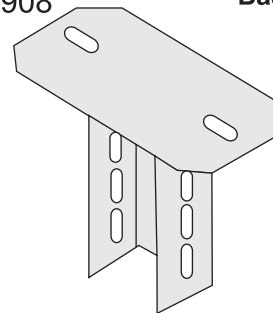
METAR 907

Top Head Plate



METAR 908

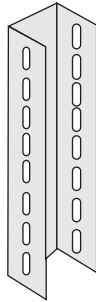
Base Head Plate



I-BEAM SUPPORTS

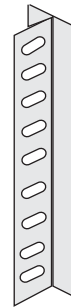
METAR 909

U Support



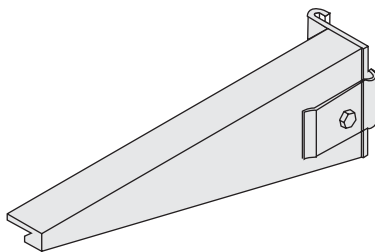
METAR 910

T - Support Bracket



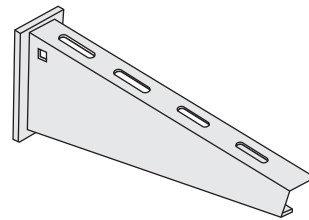
METAR 911

I - Support Bracket



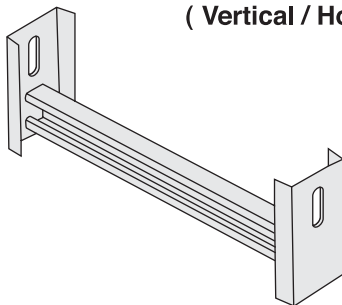
METAR 912

U - Support Bracket



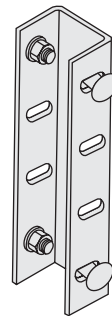
METAR 913

Joint Bracket
(Vertical / Horizontal)



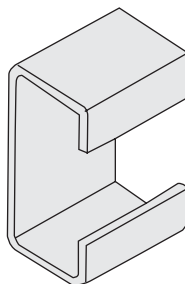
METAR 914

U Support Connector

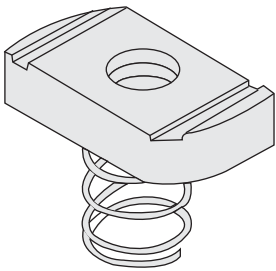


METAR 915

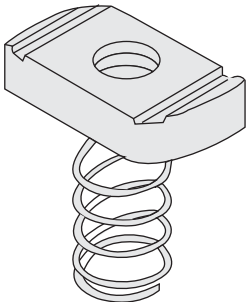
Spacer



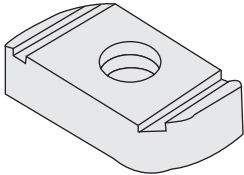
FASTNERS



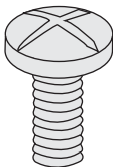
Channel Nut with short spring



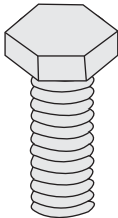
Channel Nut with long spring



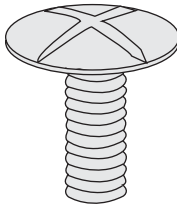
Channel Nut without spring



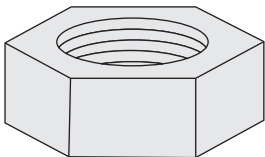
Machine Screw



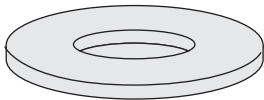
Hexagonal Bolt



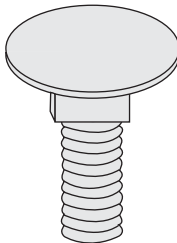
Roofing Bolt



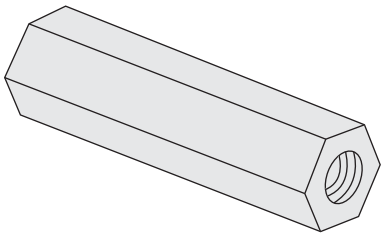
Hexagonal Nut



Flat Washer



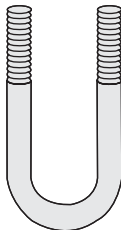
Carriage Bolt



Channel Nut



Threaded Rod



U - Bolt

PROPERTIES OF SECTION PROFILES.

	Axis XX			
	Moment of inertia I (mm ⁴)	Section modulus Z (mm ³)	Radius of gyration r (mm)	Maximum Bending Moment M (Nm)
PC 44	75000	3400	14.9	530
PC 42	13000	1000	7.5	156
BTB 44	380000	9300	23.8	1455
BTB 42	59000	2800	11.3	435

		Axis YY		
	Moment of inertia I (mm ⁴)	Section modulus Z (mm ³)	Radius of gyration r (mm)	Maximum Bending Moment M (Nm)
PC 44	93000	4600	16.6	720
PC 42	56000	2700	15.6	420
BTB 44	186000	9200	16.6	1440
BTB 42	112000	5400	15.6	845

Loading tables

PC 44

Distance between supports L (mm)	Safe Working Load as total UDL across span (kN)	UDL at L/180 Deflection (kN)	UDL at L/360 Deflection (kN)	Maximum Axial Column Load (kN)
500	8.48	-	-	50.0
1000	4.24	-	3.36	33.5
1500	2.86	-	1.49	20.1
2000	2.12	1.68	0.84	12.7
2500	1.67	1.07	0.53	9.0
3000	1.41	0.75	0.37	7.0

PC42

500	2.5	-	2.32	29.4
1000	1.25	1.16	0.58	11.5
1500	0.83	0.51	0.26	5.2
2000	0.61	0.29	0.14	-
2500	0.50	0.18	0.09	-
3000	0.41	0.12	-	-

BTB 44

Distance between supports L (mm)	Safe Working Load as total UDL across span (kN)	UDL at L/180 Deflection (kN)	UDL at L/360 Deflection (kN)	Maximum Axial Column Load (kN)
500	23.28	-	-	105.0
1000	11.64	-	-	91.1
1500	7.76	-	7.5	63.3
2000	5.82	-	4.3	40.2
2500	4.65	-	2.7	26.8
3000	3.88	3.8	1.9	19.0

BTB 42

500	6.96	-	-	69.0
1000	3.48	-	2.6	44.1
1500	2.32	2.3	1.2	23.0
2000	1.74	1.3	0.6	13.3
2500	1.39	0.8	0.4	8.7
3000	1.16	0.6	0.3	-

Important notes on loading data supplied:

Loads have been treated as imposed loads in accordance with BS 5950 with a load factor of 1.6

Beam loads - assumptions

Beams are simply supported over span L

Load is applied perpendicular to the axis XX

There is lateral restraint to the beams

No restriction to loads which may exceed slip resistance of bracket fixings

Column loads - assumptions

Distance between supports is the "effective length" of column

Slenderness ratio is calculated with the lesser value of radius of gyration of the profile, and restricted to $L/r < 180$

In practical assembly conditions, using brackets, it will be necessary to calculate the bending moment and combine with axial column loading to establish a safe working load.

Pull out loads

Strut channel nut type	Recommended maximum load (kN)
M12	9.0
M10	7.0
M8	5.0
M6	3.5

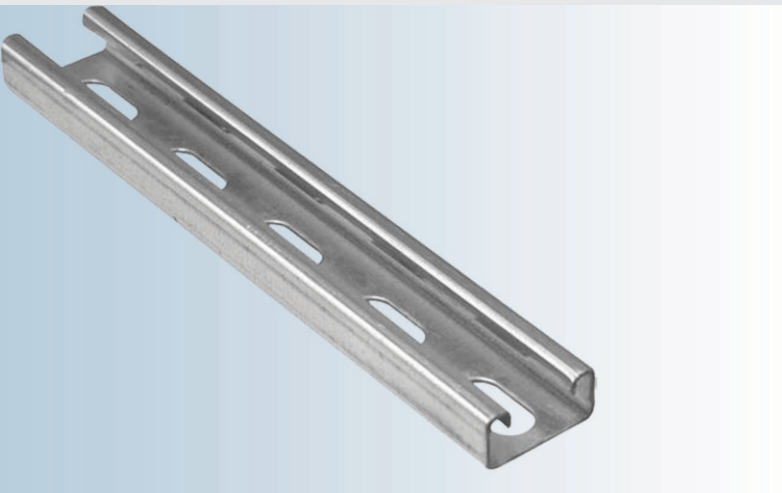
Resistance to slip.

To provide resistance to slip at bolted connections it is recommended that M12 set screws should be used with M12 strut channel nuts, torque tightened to 65 Nm.

The loading data for bracket connections is given with other data on brackets, this incorporates resistance to slip.



WESTPORT
Middle East



STRUT METAL FRAMING SYSTEMS

Technical Data